# Work Order ID 62548

*Monday, October 04, 2010 10:56:34 AM*



**Item ID:** D206-781-171KIV **Accept** **Setup Start**

**Revision ID:** **Stop**

**Item Name:** Hat Bin-Ivory

**Start Date:** 10/4/2010 **Start Qty:** 1.00 **Cust Item ID:**

**Required Date:** 10/20/2010 **Req'd Qty:** 1.00 **Customer:**

**Reference:**

**Approvals:** **Process Plan:** N **Date:** 10-10-07 **Tooling:** _____ **Date:** _____ **Run Start**

**QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|---|---|---|---|---|---|---|---|
| Draw Nbr: D206-721 / Revision Nbr: P | | | | | | | Pho → | | |
| 100 | | 0.00 | | | | | | | |
| DC | Memo | 0.00 | | | | | | | |
| Document Control | Photocopy bluefile &type labels per PPP D206-781-171KIV CHG001 | | | | | | | | |
| 110 | Pick Kit | 0.00 | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

10-10-07 10-10-07 10/10/07 10/10/07 10/10/07

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| DATE | STEP | Perm-chang PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| 10/10/07 | # 100 | update theory box to have correct info | | | | | S 10/10/07 |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

**NOTE:** Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

# Work Order ID 62548

*Monday, October 04, 2010 10:56:34 AM*



**Item ID:** D206-781-171KIV **Accept** **Setup Start**

**Revision ID:** **Stop**

**Item Name:** Hat Bin-Ivory

**Start Date:** 10/4/2010 **Start Qty:** 1.00 **Cust Item ID:**

**Required Date:** 10/20/2010 **Req'd Qty:** 1.00 **Customer:**

**Reference:**

**Run Start**

**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

**Stop**

**QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|---|---|---|---|---|---|---|---|
| 130 | Identify as per dwg & Stock Location:_____ | 0.00 | | | | 1010175 | | (12) | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | 10/10/07 | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

Rev A

MF 10-10-07

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

**NOTE:** Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

# Picklist Print

*Monday, October 04, 2010 10:56:38 AM*



**Work Order ID:** 62548

**Parent Item:** D206-781-171KIV

**Parent Item Name:** Hat Bin-Ivory

**Start Date:** 10/4/2010 **Required Date:** 10/20/2010

**Start Qty:** 1.00 **Required Qty:** 1.00

**Comments:**

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| D3824-1KIV<br>Hat Bin-Ivory | | Manufactured | No | | | 110 | Each | 0.0000 | 1 | | | | |
| D3851-1KIV<br>Doubler-Ivory | | Manufactured | No | | | 110 | Each | 127.0000 | 6 | 6 | | | |
| | | | | **Location** | | **Loc Qty** | | **Loc Code** | | | | | |
| | | | | ST092 | | 127 | | | | | | | |
| | | | | | 51798 | 127 | | | | | | | |
| AN525-10R10<br>Screw | | Purchased | No | | | 110 | Each | 248.0000 | 4 | 4 | | | |
| | | | | **Location** | | **Loc Qty** | | **Loc Code** | | | | | |
| | | | | ST325 | | 248 | | | | | | | |
| | | | | | 13536 | 148 | | | | | | | |
| | | | | | 19356 | 100 | | | | | | | |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

**NOTE:** Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

5.1.3 D206-781-111/-113/-115/-117 UTILITY KITS

| Qty -111 | Qty -113 | Qty -115 | Qty -117 | Part Number | Description |
|---|---|---|---|---|---|
| X | | | | **D206-781-111** | **UTILITY KIT W/O ROTOR BRAKE** |
| | X | | | **D206-781-113** | **UTILITY KIT W/ ROTOR BRAKE** |
| | | X | | **D206-781-115** | **UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE** |
| | | | X | **D206-781-117** | **UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE** |
| | | | | | |
| 1 | | 1 | | D206-781-141 | CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT |
| | 1 | | 1 | D206-781-143 | CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT |
| 1 | 1 | 1 | 1 | D206-781-151 | VERTICAL TUNNEL KIT |
| 1 | 1 | 1 | 1 | D206-781-161 | REAR OVERHEAD KIT |
| 1 | 1 | | | D206-781-171 | HAT BIN KIT |
| | | 1 | 1 | D206-781-173 | HAT BIN KIT, LITTER KIT COMPATIBLE |

5.1.4 D206-781-141/-143/-151/-161/-171/-173 KITS

| Qty -141 | Qty -143 | Qty -151 | Qty -161 | Qty -171 | Qty -173 | Part Number | Description |
|---|---|---|---|---|---|---|---|
| X | | | | | | **D206-781-141** | **CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT** |
| | X | | | | | **D206-781-143** | **CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT** |
| | | X | | | | **D206-781-151** | **VERTICAL TUNNEL KIT** |
| | | | X | | | **D206-781-161** | **REAR OVERHEAD KIT** |
| | | | | X | | **D206-781-171** | **HAT BIN KIT** |
| | | | | | X | **D206-781-173** | **HAT BIN KIT, LITTER KIT COMPATIBLE** |
| | | | | | | | |
| 1 | | | | | | D3821-1 | PANEL – W/O ROTOR BRAKE |
| | 1 | | | | | D3821-3 | PANEL – W/ ROTOR BRAKE |
| 4 | 4 | | | | | NAS388-6-8P | SCREW |
| 4 | 4 | | | | | NAS391B6P | WASHER |
| | | | | | | | |
| | | 1 | | | | D3822-1 | VERTICAL TUNNEL, LH |
| | | 1 | | | | D3822-2 | VERTICAL TUNNEL, RH |
| | | 1 | | | | D3822-3 | VERTICAL TUNNEL, AFT CENTER |
| | | 1 | | | | D3822-5 | VERTICAL TUNNEL, TOP |
| | | 1 | | | | D3822-7 | VERTICAL TUNNEL, LOWER |
| | | 2 | | | | D3800-1-100-800 | LOOP STRIP |
| | | 2 | | | | D3800-3-100-800 | HOOK STRIP |
| | | 4 | | | | NAS388-6-8P | SCREW |
| | | 14 | | | | NAS388-6-12P | SCREW |
| | | 18 | | | | NAS391B6P | WASHER |
| | | 4 | | | | ALS4-632-80 | INSERT |
| | | 8 | | | | ALS4-632-130 | INSERT |
| | | | | | | | |
| | | | 1 | | | D3823-1 | REAR OVERHEAD, LH |
| | | | 1 | | | D3823-2 | REAR OVERHEAD, RH |
| | | | 1 | | | D3823-3 | REAR OVERHEAD, CENTER |
| | | | 10 | | | AN525-10R24 | SCREW |
| | | | 10 | | | NAS43DD3-68 | SPACER |
| | | | | | | | |
| | | | | 1 | | D3824-1 | HAT BIN |
| | | | | | 1 | D3824-3 | HAT BIN |
| | | | | 6 | 6 | D3851-1 | DOUBLER |
| | | | | 4 | 4 | AN525-10R10 | SCREW |